

AMENDMENT

IN THE ABSTRACT:

Please amend the abstract as follows:

B2
[Redacted]
A welding apparatus for welding welds two or more overlapping members having a tenacious surface oxide layer. The apparatus comprising includes a plasma arc torch operable to form a weld pool in a work piece[,] and a weld pool disturbing means device operable, in use, to disturb a weld pool formed by the plasma arc torch. The weld pool disturbing device includes means comprising a disturbing member which is movable into the weld pool. The apparatus may include a support member adapted to support the weld pool.